

DECLARATION AND POWER OF ATTORNEY

JOINT INVENTORS

We, (1) Thomas E. Ricciardelli, (2) Michael H. King, (3) Michael P. Slater, (4) Steven F. Raposo declare that we are citizens/subjects of the United States of America, residing at 1) 17 Windsor Drive, Hingham, MA 02043, 2) 342 Auburndale Avenue, Newton, MA 02466, 3) 298 Wren Street, East Taunton, MA 02718, and 4) 76 Thomas Street, New Bedford, MA 02740, and we have read the foregoing specification and claims and we verily believe that we are the original, first, and joint inventors of the invention entitled **PRODUCT AND PROCESS FOR PRODUCING A MOLDED PRODUCT FROM RECYCLED CARPET WASTE** described and claimed therein; that we have reviewed and understand the content of the attached specification, including the claims; that we acknowledge my duty to disclose information of which we are aware which is material to patentability of this application as defined in Title 37, Code of Federal Regulations, § 1.56 and that no application for patent or inventor's certificate on this invention has been filed by us or our representatives or assigns in any country foreign to the United States, except as follows:

And we hereby appoint:

David S. Abrams	Reg. No. 22,576
Robert H. Berdo	Reg. No. 19,415
Alfred N. Goodman	Reg. No. 26,458
Mark S. Bicks	Reg. No. 28,770
John E. Holmes	Reg. No. 29,392
Garrett V. Davis	Reg. No. 32,023
Stacey J. Longanecker	Reg. No. 33,952
Thomas P. Hilliard	Reg. No. 40,330
Joseph J. Buczynski	Reg. No. 35,084
Robert S. Green	Reg. No. 41,800
Frank E. Robbins	Reg. No. 17,729
Lance G. Johnson	Reg. No. 32,531
Beatrice N. Robbins	Reg. No. 30,584
Julie R. Keller	Reg. No. 30,488
Wayne C. Jaeschke, Jr.	Reg. No. 38,503

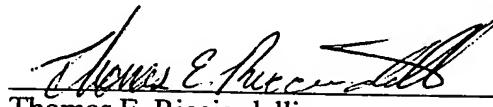
of the firm of ROYLANCE, ABRAMS, BERDO & GOODMAN, L.L.P. as our attorneys or agents with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Correspondence and telephone calls are to be directed to:

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The undersigned declare further that all statements made herein of their own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

(1) Inventor



Thomas E. Ricciardelli

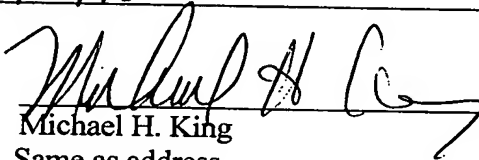
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